

### Product information

<b>Product description:</b>	<p>SOLL ALU is a 2-pack filling polyester putty with aluminium dust for car repairs. It is especially dedicated to repair metal panels subject to vibrations and frequent changes in temperatures.</p> <ul style="list-style-type: none"> <li><input type="checkbox"/> Good adhesion to metal.</li> <li><input type="checkbox"/> High conductivity.</li> <li><input type="checkbox"/> Soft sanding properties.</li> </ul>
<b>Physical characteristics:</b> <b>Color:</b> <b>Density:</b> <b>Gloss grade:</b>	<p>Dark grey 1,77 kg / l Matt</p>
<b>Volatile Organic Compounds:</b>	<p>The share of VOC is below 250 g/l. Due to that these products fulfill the EU directive (2004/42/EC) that sets the VOC value for this product category (IIB), as 250 g/l. This product (ready to use mixture) has a VOC max 115 g / l.</p>
<b>Substrates and preparation:</b>	<p>The product has very good adhesion to various substrates. It can be applied over:</p> <ul style="list-style-type: none"> <li><input type="checkbox"/> Bare steel and aluminum after flattening and degreasing.</li> <li><input type="checkbox"/> Zinc coated, galvanized steel after flattening and degreasing.</li> <li><input type="checkbox"/> Sanded glass fibre (GFK/GRP), polyester putties, works primers and existing coatings in good condition.</li> <li><input type="checkbox"/> Wood substrate after flattening and degreasing.</li> </ul> <p>We recommend sandpaper with gradations: P80-P120. <b>Caution:</b> Do not apply the putty directly on the reactive primers, 1-pack acrylic and nitrocellulose products.</p>
<b>Mixing ratio:</b>	<p>100 parts of putty : 2 parts of hardener (by weight) Stir thoroughly until achieving homogenous paste. Be careful not to create air inclusions.</p>
<b>Layer thickness:</b>	<p>Putty can be applied in several thick coats. After each of them the product should dry through. Sand the coating before application of next coat.</p>
<b>Pot life:</b>	<p>It is necessary to use a putty in 4 - 5 min. at 20 °C.</p>
<b>Hardening time:</b>	<p>16 – 18 minutes at + 20 °C Temperature below 20°C significantly increases the hardening time.</p>
<b>Sanding:</b>	<p>Coarse sanding (dry): P80 - P180. Finishing sanding (dry): P120 – P240.</p>
<b>Further works:</b>	<p>Polyester putties can be over coated with:</p> <ul style="list-style-type: none"> <li>- 2-pack polyester putties.</li> <li>- 2-pack polyester spraying fillers.</li> <li>- 2-pack acrylic fillers.</li> <li>- 2-pack epoxy fillers.</li> </ul>
<b>General notes:</b>	<p>Excessive amounts of hardener will cause problems with bleaching of the topcoat! The rooms should be well ventilated. Tools should be washed directly after application. Use the efficient personal protection equipment during the 2K products application. Protect the eyes and air passages.</p>
<b>Storage:</b>	<p>Store the product components in a sealed container, in dry and cool places, away from fire and heat sources, as well as direct sunlight. <b>Caution:</b></p> <ol style="list-style-type: none"> <li>1. Close the containers immediately after application.</li> <li>2. Protect the hardener from overheating!</li> </ol>
<b>Warranty period:</b>	<p>Putty - 12 months from the Date of Manufacture. Hardener for the polyester putty – 18 months from the Date of Manufacture.</p>

All information are based upon the precise laboratory studies and many years of experience. The good market position does not release us from the constant supervision of our products quality. However we are not responsible for the final effects of the improper storage or application of our products, as well as for work inconsistent with the good craft practice.