

**Product information**

<b>Description and application:</b>	The 1K Epoxy Primer is an all-purpose 1K Primer with excellent adhesion and corrosion protection on metallic substrates, glassware, ceramics, various types of plastics, wood. Can be dry grinded after 45 Minutes with P400 - 500. Can be top coated with any solvent-based or waterborne basecoats as well as with 1K and 2K topcoats. Shake can well for 2 minutes. Spraying distance approx. 10-15 cm.
<b>Product benefits:</b>	Easy running. Fast drying. Very economic. Filling capacity. Very good sanding results.
<b>Spraying distance:</b>	10 – 15 cm
<b>Spraying coating:</b>	Apply 2 coats: ca. 60 µm. Meet an intermediate flash-off time of 5 min between two spray-passes.
<b>Drying times:</b>	The followings drying-times refer to a dry film thickness of 60 µm and an ambient temperature of 20 °C. Dust free: after 15 min. Touch dry: after 25 min.
<b>Pre-treatment:</b>	Sand and degrease the surface thoroughly. Apply only a dust-free and dry substrates.
<b>VOC:</b>	EU limit value for this product (Cat B / e.): 840 g / l (2007). This product has VOC max. <840 g / l.
<b>Storage:</b>	The description of the shelf life refers to an unused can being stored appropriately at a temperature of 15 to 25 °C and a relative humidity beneath 60%. We guarantee shelf life and quality of the product not less than 5 years.
<b>Packaging:</b>	400 ml
<b>Color / Gloss level:</b>	Black / Matt
<b>Notes:</b>	Turn the can around after use and spray the valve until it is empty.

This data sheet is for information purpose only. To our knowledge the data provided complies with the latest standard and is based on years of experience in the manufacture of our products. However the data is not binding and without warranty.