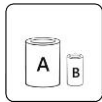


SOLL UHS ACRYLIC CLEARCOAT


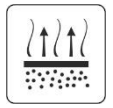

PRODUCT DESCRIPTION

Special two-component acrylic clearcoat with very low content of volatile organic compounds. It's very resistant to UV rays. Has an excellent flow and very high gloss giving the surface a great look.

MIXING RATIO

	A: Clearcoat SOLL UHS	100
	B: Hardener SOLL UHS	50
Comments:	Use without thinner	

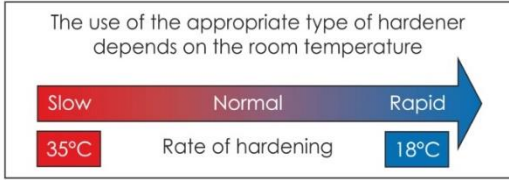
APPLICATION

	Number of layers	1,5
	Pressure	2 - 2,5 bar
	Nozzle	1.2 - 1.3 mm
	Flash off between layers	10-15 min
	Mixture life after mixing clearcoat with standard type of hardener	60 min at 20°C

The first half-layer of clearcoat is applied to the pre-dried layer of basecoat. Second layer of clearcoat should be applied as a full layer and left to complete flow and hardening. Coating of clearcoat can be hardened by using IR heater. Please note that IR heater should not be turned on earlier than after about 15 minutes after application last layer of clearcoat.

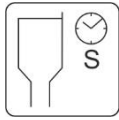

Clearcoat can be used in car painting workshops with painting cabins or with heating system. Clearcoat hardens at temperatures from 15°C to 50°C. At lower temperatures, use rapid version of hardener, but the curing process will be longer.

DEDICATED HARDENERS

Hardener SLOW	<div style="border: 1px solid black; padding: 10px;"> <p>The use of the appropriate type of hardener depends on the room temperature</p>  </div>
Hardener NORMAL	
Hardener RAPID	

SOLL UHS
ACRYLIC CLEARCOAT

ADDITIONAL INFORMATION

	Viscosity (DIN 4/20°C)	16 - 17 s
		Operating hardness
Ending hardness		4 days
Dust-free		15-20 min at 20°C
		5 min at 50°C

Hardness tested after 7 days in accordance with EN ISO 1522 Persoz pendulum – 360

CONTENT OF VOLATILE ORGANIC COMPOUNDS

Maximum content of VOC in product	418 g/l
VOC for category: II, B/d	420 g/l

Clearcoat complies standards of EU Directive 2004/42/CE/II, B/d (420)

GLOSS

Output gloss	97°
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STORAGE CONDITIONS

Store in tightly closed containers, in a cool, dry place away from sources of fire and heat. Avoid exposure to sunlight.

STORAGE TIME

Clearcoat	NOT LESS THAN:	24 months
Hardener NORMAL		12 months

CLEANING EQUIPMENT

For cleaning equipment can be used acryl thinner. It is recommended to use thinner for cleaning paint spray guns.

HEALTH AND SAFETY REGULATIONS

See Safety Data Sheet of the product.

SPECIFIC WEIGHT

Clearcoat – about 1.0 g/cm³
Hardener – about 1.0 g/cm³