

**Product information**

High quality automotive base coat paint with “metal” effect. Ready to use. Weather-resistant, does not lose luster and colour intensity. Well-distributed and adhesion to the surface, making it suitable for full or partial painting of cars and trucks. You can cover 2K acrylic clearcoat.

Consumption: 7-9 m<sup>2</sup>/l

Colour	Varied depending on the specifications of automobile manufacturers			
Mixing ratio	2:1 by volume with thinner base			
Hardener	-			
Dilution	base thinner			
Spraying viscosity 20°C	16-18 s 4 mm DIN			
Application	spraying pressure	spraying nozzle	spraying operations	
Air / Flow jar	3 - 5 bar	1,3 - 1,4 mm	2-3	
Airless / Air mix	-	-	-	
Pot life	-			
Coat thickness / dry film	15 - 20 µm			
Curing time / Flash of time	2-5 min. between the spraying operations			
Dry	recoat dry	dust dry	set to touch	full hardness
Object temp. 20° C	Recoat after 10-15 min with 2K acrylic clearcoats			
VOC-regulation	EC limiting value for the product (cat. B/e): 840 g/l (2007) This product contains max. 840 g/l			

**Remarks:**

Working conditions: from +10°C and up to 75 % relative air humidity.

Storage: at least 3 years if stored tightly closed in original containers.

Marking	VbF	Hazardous material ordinance
SOLL BC	n/a	flammable
BC thinner	A II	flammable, Xn

This data sheet is for information purpose only. To our knowledge the data provided complies with the latest standard and is based on years of experience in the manufacture of our products. However the data is not binding and without warranty.